

Accelerating Smart Power and Renewable Energy in India (ASPIRE)

IE01 – REJUVENATION OF KNOWLEDGE EXCHANGE PLATFORM

IE02 – INDUSTRIAL EE AND DECARBONISATION KNOWLEDGE AND TECHNOLOGY PARTNERSHIPS

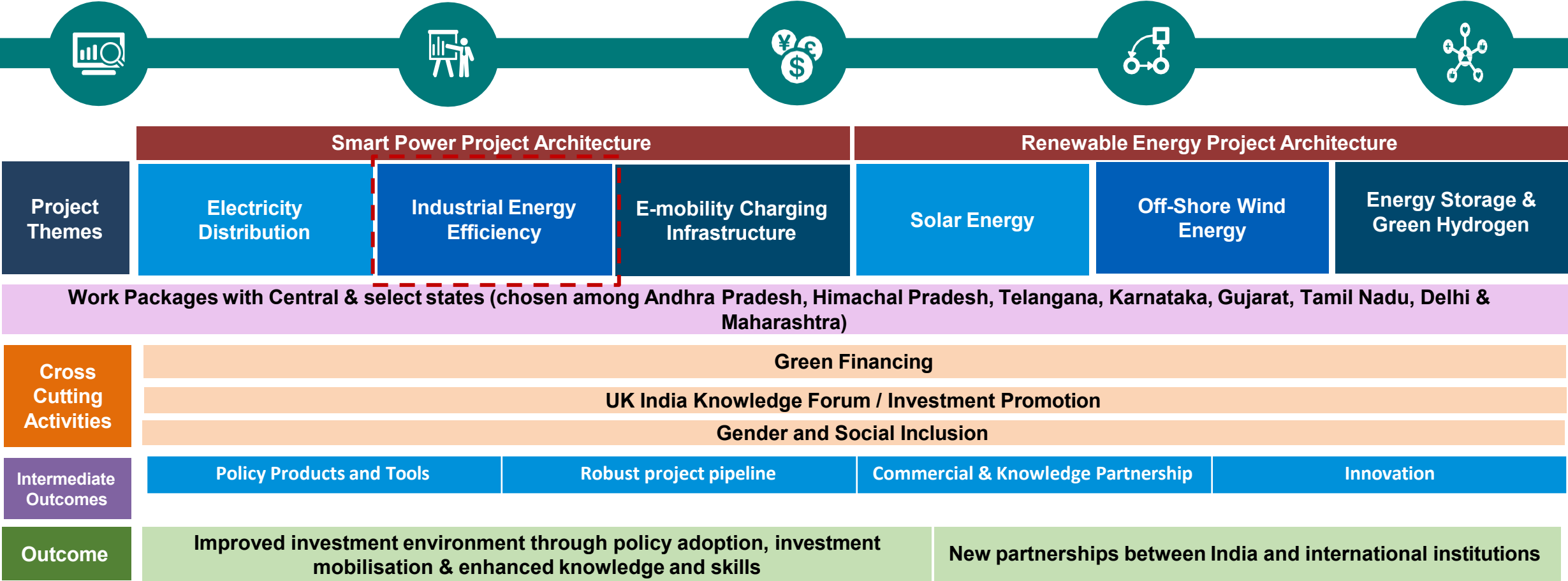
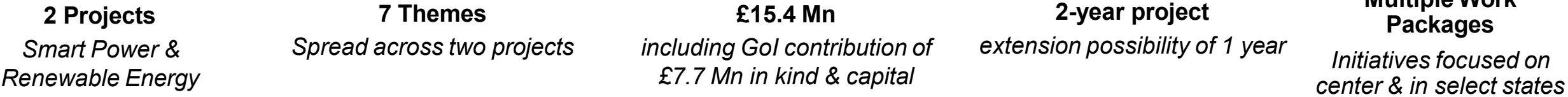
IE01a – TECHNICAL ASSISTANCE FOR OPERATIONS AND MAINTENANCE OF IDEEKSHA PLATFORM

IE03 – ENERGY EFFICIENCY AND DECARBONISATION STRATEGY FOR INDIAN ALUMINIUM INDUSTRY

By:
ASPIRE Team



Programme Introduction & Architecture





IE01- Rejuvenation of Knowledge Exchange Platform

Activities carried out under IE01 work package of ASPIRE

1

REJUVENATION OF KEP (IDEEKSHA Platform)

Preparation of technical documents for IDEEKSHA (BRD & Webhosting Requirement Document)

Development of beta version of KEP and Preparation of Help Manuals

Organised Launch Event for IDEEKSHA Platform (rejuvenated KEP) and Event Summary Report

Database/Repository of IEED Technology/Solutions Providers

2

ORGANISING SECTORAL WORKSHOPS AND POLICY ROUNDTABLE

Organised sectoral workshop for **Aluminium Sector** (November 2022)

Organised sectoral workshop for **Textile Sector** (December 2022)

Organised sectoral workshop for **Cement Sector** (March 2023)

Organised sectoral workshop for **Iron & Steel Sector** (April 2023)

Organised national-level cross-sectoral workshop & launch of IDEEKSHA during BEE's 21st Foundation Day Event

Organised **Policy Roundtable** and prepared 2 policy recommendations

3

ORGANISING SECTORAL LEARNING STUDY TOURS

Organised sectoral learning study tour for **Aluminium Sector** (November 2022)

Organised sectoral learning study tour for **Textile Sector** (December 2022)

Organised sectoral learning study tour for **Cement Sector** (March 2023)

Organised sectoral learning study tour for **Iron & Steel Sector** (April 2023)

4

IEED NEWSLETTERS

Newsletter 1
(IDEEKSHA Launch Event)

Newsletter 2
(March 2023)

Newsletter 3
(June 2023)

Newsletter 4
(October 2023)

Rejuvenation of KEP – IDEEKSHA Platform

Click here to know more about IDEEKSHA

Click here to know about India's Global Commitment

Click here to get information about upcoming and past events

Click on 'Collaborate' to read blogs, participate in discussion forums and submit EoI, etc.

Click here to get information about sector specific information

Click here to share information of technologies, financial products, R&D, best practices etc. with KEP Secretariat

Click here to know about the various initiatives taken by industries for promoting GESI

The screenshot shows the iDeeksha homepage with a navigation bar (ABOUT US, GLOBAL COMMITMENT, SECTORS, PARTNERS, EVENTS, COLLABORATE, CONTACT US) and a main banner for 'Industrial Energy Efficiency & Decarbonisation'. Below the banner are sections for 'Learn More' and 'Explore', and a footer with contact information and social media links.

Click here to know about sectoral and cross-sectoral technology and solutions

Click here to know about sectoral and cross-sectoral technology and solutions

Click here to get database of Financing Institutions

Enter email ID to subscribe for Newsletter

Video Gallery, Newsletters and other Industrial Deep Decarbonisation initiatives can be accessed from here

The screenshot shows the 'Sectoral Information' page with sections for 'Basic Information', 'EE & Decarbonisation Technology & Solutions', 'PAT Documents', 'Sectoral Repository', 'Knowledge Database', 'Industrial Policy Database', 'Financing Database', 'Energy Manager And Energy Auditor', and 'Resources'. It also features a 'Subscribe for Newsletter' form and a 'PMINDIAWEBCAST' section.

Features of IDEEKSHA

10 Energy Intensive Sectors Covered

▶ Aluminium	▶ Pulp & Paper
▶ Textile	▶ Refinery
▶ Cement	▶ Chlor Alkali
▶ Iron & Steel	▶ Fertiliser
▶ Sugar	▶ Tyre Manufacturers



Features of IDEEKSHA Platform

1	One-stop shop for all IEED needs
2	Access to tools, technologies, and technology providers in India & globally
3	Dedicated tab on Govt. of India's Global Commitments
4	Collaboration facility – Technology, Discussion Forums and Blogs
5	Secure and quick user registration
6	Dedicated tab for Gender Equality and Social Inclusion in hard to abate sectors
7	Access to IEED Newsletters, Events, Workshops, Study Tours, Webinars
8	Robust system to ensure quality content

Technologies/ Technology Provider covered under IDEEKSHA

Aluminium

Mechatherm

Aluminium cast house solutions

Altek

Salt Slag Recycling Solutions

Aditya Aluminium, Lapanga

Energy Analytic Platform

Elysis

Carbon Free Smelting

Iron & Steel

Nippon Steel Engineering

Coal Moisture Control (CMC) system (Top Charged)

Steel Plantech

Coke Dry Quenching (CDQ)

Hexigone Inhibitors Ltd

Corrosion Inhibitors

Chugai Ro Co., Ltd.

Regenerative Burner Total System for reheating furnace

Pulp & Paper

RPS Precision Engineering

Axis milling and machining of bespoke components

Paper Industry Technical Association (PITA)

Combined Heat & power (CHP)

Schaeffler

Custom bearings solutions for Paper and Pulp industry

Lundberg

Digester Heat Recovery System

Textile

Tami Care

Additive Manufacturing Technology

DyeCoo

Supercritical-CO2 Dyeing Technique

Biophilica

Treekind – A Plastic free Leather Alternative

Alchemie Technologies

Waterless Dyeing Technology

Cement

Cambridge Electric Cement

Combined Recycling Process

Coomtech

Drying Technology

Material Evolution

Geopolymer Technology for Producing Low Carbon Cement

Cinar Limited

Increase of Alternate Fuel and Raw (AFR) Material Utilization

Chlor Alkali

INEOS

Bichlor Electrolyser (Zerogap Electrolyser)

Thyssenkrupp nucera

Bipolar Membrane (BM) Single Element Technology

Alfa Laval

High- performance Heat Transfer components for Chlor-Alkali production

Covestro

Oxygen Depolarised Cathode (Membrane Process for Energy Savings Chlorine Production)

Sugar

T&L Sugars

AI Based Technology

British Sugar

Air-blast oil cooler (Reduction of borehole water abstraction)

Ragus Sugars (Manufacturing) Ltd

Bagasse based citric acid

Kapwell UK

Falling Film Evaporator

Tyre Manufacturing

Harboro Rubber UK Ltd

Compression Moulding

Dunlop

Heat Control Technology

Protyre UK

Smart Tyres

Dellner Polymer Solutions

Thermal Energy Management System Technology

Four Sectoral Workshops (1/2)

	Aluminium Workshop	Textile Workshop
Venue & Date	Aditya Aluminium, Lapanga, Odisha November 21, 2022	Raymond Ltd., Chhindwara, Madhya Pradesh December 08, 2022
No. of Participants	100+	70+
IEED Initiatives identified in Workshop	<ul style="list-style-type: none"> Decarbonize electricity use (60% emissions) Decarbonize aluminum processing emissions (25% emissions) Recycle aluminum scrap efficiently to reduce 15% of sector emissions 	<ul style="list-style-type: none"> Use renewable energy for most electricity AI-based management for water, energy, and steam Recover waste heat in various processes Use waterless/chemical-free dyeing tech
IEED technologies/ solutions – interest expressed by industries	<ul style="list-style-type: none"> Techniques and technologies for enhanced waste heat recovery, especially from Kilns Future of power plants including hydrogen fuel based Advanced energy management systems 	<ul style="list-style-type: none"> Alchemie's 'Endeavour' and 'Novera' technologies for waterless low-energy textile dyeing and energy-saving non-contact finishing Centrica's IoT 4.0 energy management system, driven by wireless sensors and advanced analytics, improves operating margins and sustainability
	 <p>“Best Practices in Energy Efficiency in Aluminium Sector” under Knowledge exchange platform ADITYA ALUMINIUM 21-22nd November’2022</p> <p>ADITYA BIRLA HINDALCO</p>	
	Group Photograph from Aluminum Workshop	Group Photograph from Textile Workshop

Four Sectoral Workshops (2/2)

Cement Workshop

Venue & Date

Udaipur, Rajasthan
March 14, 2023

No. of Participants

80+

IEED Initiatives identified in Workshop

- CCU technology applications
- Low-energy drying for cement/mineral products
- Next-gen circular materials, incl. supplementary cementing materials
- Delta zero cement, AI-based platform for production
- New carbon sequestration tech in concrete

IEED technologies/ solutions – interest expressed by industries

- Techniques and technologies for enhanced waste heat recovery
- CCUS Technology
- Advanced energy management systems
- Recycling technologies and processes



Group Photograph from Cement Workshop

Iron & Steel Workshop

Raipur, Chhattisgarh
April 19, 2023

100+

- AI and IoT-based decarbonization
- Convert waste into circular value chain links
- Achieve zero emissions with Electric Arc Furnace while creating revenue
- Use sustainable refractory solutions
- Reduce process fluctuations for EE optimization

- Enhanced techniques for recovering waste heat
- Advanced electrolysis processes and technology
- Advanced systems for managing energy
- Recycling technologies and processes



Group Photograph from Iron & Steel Workshop

Four Sectoral Learning Study Trips (1/2)

Venue & Date

Aditya Aluminium, Lapanga, Odisha
November 22, 2022

No. of
Participants

50+

IEED measures
adopted by the plant

- Leveraging the power of Energy Analytics Platform, integrated with Power BI with AI, to harness the full potential of their data and drive meaningful insights.
- Use of Copper Insert Collector Bar / Cathode (CuCB)
- Upcoming 10 MW floating solar plant by 2023

Study Tour of Textile Plant

Raymond Ltd., Chhindwara, Madhya Pradesh
December 09, 2022

50+

- IoT for machine monitoring and energy analytics, with auto WhatsApp reports to officials.
- Efficient fans and Harmonic Filters installed.
- Waste Heat Recovery systems in use.
- Advanced Compressed Air System with Air Pressure Band Separation.
- Rice Husk used in boilers and thermopacs, with the upgraded fuel system





Group Photograph from Aluminium Study Trip



Group Photograph from Textile Study Trip

Four Sectoral Learning Study Trips (2/2)

	Study Tour of Cement Plant	Study Tour of Iron & Steel Plant
Venue & Date	Udaipur Cement Works Ltd., Udaipur, Rajasthan March 15, 2023	Godawari Power & Ispat Ltd., Raipur, Chhattisgarh April 20, 2023
No. of Participants	40+	40+
IEED measures adopted by the plant	<ul style="list-style-type: none">IoT sensors for real-time condition monitoring of equipments.AI-based "Advanced Process Control Suite" for kiln & mills optimizationTracking of Vehicles by Ultra High FrequencyOnline Particle Size Distribution system for mills	<ul style="list-style-type: none">Operating a 70 MW solar power plant near Rajnandgaon (Chhattisgarh) since July 2022.Commissioning a 30 MW solar power plant near Bemetara (Chhattisgarh) to further increase their reliance on renewable energy sources.In the process of generating power using biomass and wind
		
Group Photograph from Cement Study Trip		Group Photograph from Iron & Steel Study Trip

National Level Cross-Sectoral Workshop & Launch of IDEEKSHA Platform



- **Launch of IDEEKSHA Platform** and Newsletter by Shri. R.K. Singh, Hon'ble Cabinet Minister on 1st March' 23 during BEE's 21st Foundation Day
- Database of **34** UK based IEED technologies hosted on IDEEKSHA platform



5 UK companies presented their IEED technologies/ solution during IDEEKSHA Launch Event/ BEE Foundation Day:

- **Innovate UK:** Transforming Foundation Industries (India Collaboration)
- **Alchemie:** Waterless Dyeing Technology
- **LAT Water:** Wastewater Treatment and the Water Energy Nexus
- **Carbon Clean:** Technology to Achieve Net Zero
- **Centrica:** Improving Operating Margins and Drive Sustainability with IOT 4 Real Time Machine level EMS

Policy Roundtable

Venue & Date

Conference Room, Bureau of Energy Efficiency, 4th Floor, Sewa Bhawan, New Delhi
June 09, 2023

Topic of Policy Roundtable

Enabling circular economy and resource efficiency in Aluminium & Cement sectors: Utilising spent pot lining and other waste products of Aluminium Sector

No. of Participants

30+

Key Aspects of Policy Roundtable

The policy roundtable focused on the following key aspects:

- Discussions on key interventions required in policies to accelerate SPL utilisation in Cement Industries.
- Discussions on key challenges faced by the Aluminium and Cement sectors for enabling circular economy.
- SPL utilization was discussed, emphasizing the need for pilot studies to assess its impact on kiln operations and clinker formation.
- The aluminium industry expressed commitment to SPL utilization, while the cement industry had concerns. Both sectors explored ways to incorporate SPL as a raw material replacement.
- The collaborative atmosphere between the aluminium and cement sectors showcased a willingness to find mutually beneficial solutions.
- A successful national case study demonstrated the effective implementation of SPL utilization.

Policy Recommendations

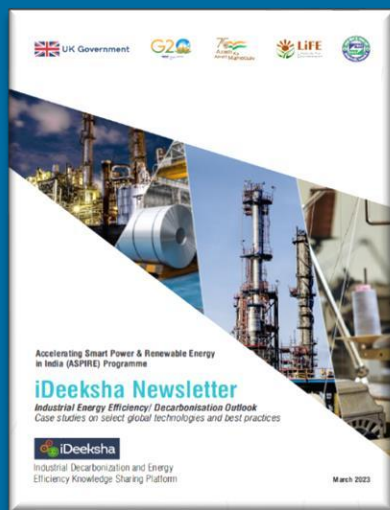
Two major national-level policy interventions have emerged which will enable Cement Industries to enhance the utilization of SPL:

S.No	Suggested Policy Intervention	Issuing Department/ Ministry
1	Establish clear regulations and guidelines for SPL management and utilization in Cement Industries.	CPCB/ MOEFCC
2	Mandate Cement plants for Percentage Utilisation of SPL in Kiln.	MOEFCC



Photographs from the Policy Roundtable

4 IDEEKSHA Newsletters (1/2)

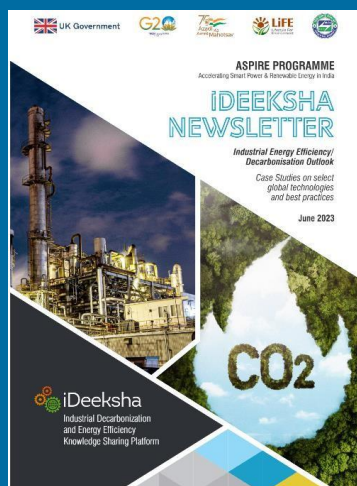


- **Case Studies on Global IEED Technologies**
 - Textile Sector: UK's Waterless Smart Dyeing Technology
 - Cement Sector: Low carbon multi-component cement for UK concrete applications
 - Industry 4.0 Wireless Energy Solutions for Net Zero and Energy Productivity from UK
 - Pulp & Paper Sector: Novel dewatering solutions within corrugated case medium manufacture
- **International Best Practices – UK Aluminium Sector**
- **Expert View on Emerging Low Carbon Technologies - Importance of Inert Anode technology for the Aluminium Sector**
- **Initiatives by industries to promote GESI (Gender Equality & Social Inclusion)**

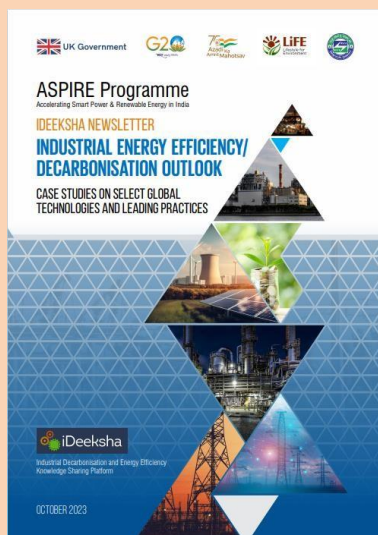


- **Case Studies on Global IEED Technologies**
 - Waste heat powered treatment of industrial wastewaters
 - Simulation aided/digital twin control of drying process in paper production
 - Total dissolved solids detection and control in industrial steam boilers
 - Carbon Clean's technology to become net-zero
- **International Best Practices in Waste Heat Recovery**
- **National Best Practices**
 - Energy Analytic Platform using Power BI with AI – Aditya Aluminium (Hindalco Industries Limited)
- **From the Archives (IDEEKSHA Portal, First Newsletter, Sectoral Workshops of Aluminium, Textile and Cement Sectors, and Study Tours of Aluminium, Textile and Cement Sectors)**

4 IDEEKSHA Newsletters (2/2)



- **Case Studies on Global IEED Technologies**
 - Carbon8 - Carbon Capture Technology Decarbonising the Cement Industry
 - Cambridge Electric Cement: A Zero-Emissions Breakthrough
 - Carbon Re's AI-based Delta Zero Cement Platform - Decarbonising Cement Production
- **National Case Studies**
 - Dalmia Cement (Bharat) Limited: Co-processing of Spent Pot Lining (SPL) Mixed Fines in Cement Plants
 - Raymond Limited, Vapi Plant: Energy Savings & Greenhouse Gases Mitigation to Manage Climate Change
- **From the Archives (Sectoral Workshop and Study Tour of Iron & Steel Sector)**



- **Case Studies on Global IEED Technologies**
 - Smartia – Unlocking Energy Efficiency Through Industrial Intelligence
 - CCm Technology – Improving Energy Efficiency in Fertiliser Production through Wastewater Treatment Resource Recovery
- **International Best Practices in Driving Sustainability across UK Aluminium Sector**
- **National Best Practices**
 - Superlative Utilisation of Green Energy in Cement Production
 - Copper Insert Collector Bar for Energy Reduction in Hindalco Smelter
- **From the Archives (Policy Roundtable on Enabling Circular Economy and Resource Efficiency in Aluminium and Cement Sectors: Utilising Spent Pot Lining and other waste products of Aluminium Sector)**

Major Outcomes of IE01 Work Package

34

Launch of IDEEKSHA Platform by Shri. R.K. Singh, Hon'ble Cabinet Minister. IDEEKSHA includes database of 34 global IEED technology/ solution providers.

16

International IEED companies showcased their technology/ solution during sectoral workshops in 4 hard to abate industrial sectors.

500+

Capacity building of 500+ stakeholders (including 30 women) from various energy intensive industrial sectors.

4

Newsletters covering international case studies and best practices in IEED technologies/ solutions developed and disseminated.

4

Facilitating B2B partnerships for pilot projects between Centrica (UK) and Indian textile firms – Raymond Ltd., DCM Shriram Rayons, Loyal Textile Mills, Vardhman Fabrics



IE02 - Industrial Energy Efficiency and Decarbonisation Knowledge and Technology Partnerships

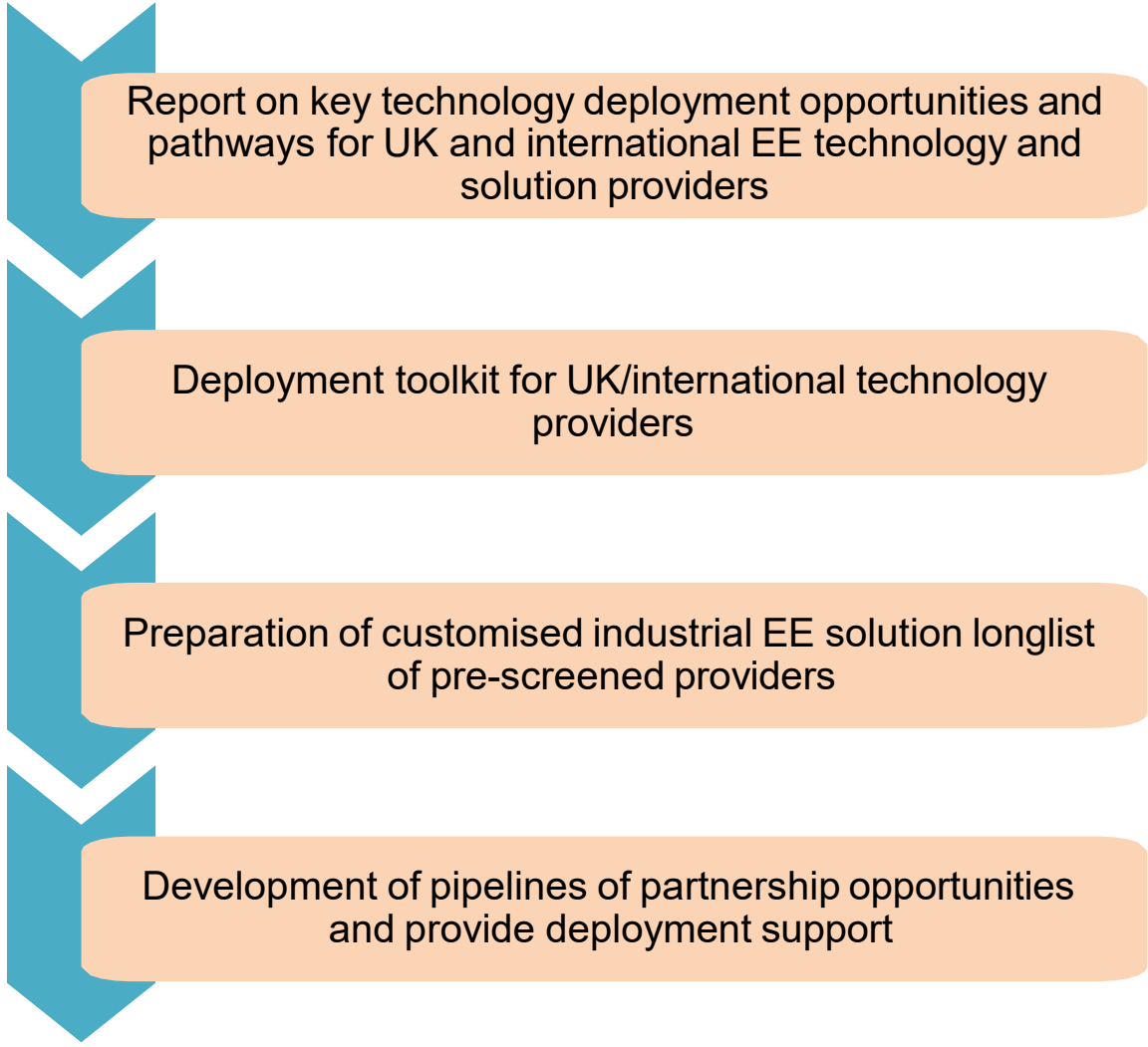
IE02 - Major Activities

With multiple PAT Cycles, many low-hanging EE opportunities have been exploited.

The **next set of opportunities** requires the **deployment of new technologies, through new approaches, investment and partnerships.**

Over the past decade, experience from the UK has found that further progress on IEED requires targeted handholding and deployment-focused interventions supporting the increased deployment of established and proven solutions.

Under this work package, the activities will **catalyse the partnerships, investments and collaborations needed to accelerate this next phase of IEED solutions within key Indian industries**, which would improve new technology acceptance, build confidence, supply chain development and de-risk investment.



Report on key technology deployment opportunities and pathways for UK and international EE technology and solution providers

Deployment toolkit for UK/international technology providers

Preparation of customised industrial EE solution longlist of pre-screened providers

Development of pipelines of partnership opportunities and provide deployment support

IE02 Deliverables (1/2)



ASPiRE Programme

*Industrial Energy
Efficiency*

*Key Development
Opportunities and
Pathways for UK and
International EE
Technology and
Solution Providers*



Summary Report

- **Purpose:** To provide a summary of key technology development opportunities and pathways for UK and International energy efficiency technology and solution providers.
- **Provide Indian industry overview for Aluminum, Textile, Cement and Iron and Steel sector**
 - Sector-wise production and capacity
 - Key market characteristics
 - Government programmes and policies
 - Key IEE initiative and financing opportunities
 - State of technology deployment
 - Potential opportunities for international companies
 - Way forward including enabling factors and potential barriers



ASPiRE Programme

*Industrial Energy
Efficiency*

*Deployment Toolkit
for UK and
International EE
Technology and
Solution Providers*



Deployment Toolkit

- **Purpose:** To provide step-wise guidance and highlight key considerations for international technology and solution companies for planning market entry into Indian industrial sectors.
- **Key considerations for market entry:** Policy landscape; Legal and tax considerations; State of existing technology solutions
- **Step-wise guidance for market entry**
 - Prioritizing market segments
 - Understanding the consumer
 - Positioning product and services
 - Building team
 - Identifying and partnering with industry collaborators
 - Potential modes of engagement
 - Managing legal and tax compliance

IE02 Deliverables (2/2)

ASPIRE Programme: Accelerating Smart Power & Renewable Energy in India IE02 - Industrial Energy Efficiency and Decarbonisation Knowledge and Technology Partnerships				
Document name	Customised longlist of proven/developed technology and solutions for industrial energy efficiency and decarbonisation			
Purpose	This technology longlist captures decarbonisation and industrial energy efficiency solution providers from the UK and international markets that have deployment potential and/or interest in the Indian industrial sectors. The technology longlist focuses on 5 broad sectors: a) Aluminium, b) Textile, c) Iron and Steel, d) Cement, and e) Cross-cutting technologies with application in multiple sectors			
How the document will be used?	This longlist will be used by Indian industrial stakeholders to identify decarbonisation and industrial energy efficiency solution providers from UK and international markets and leverage global best practices. This longlist will be hosted on the ASPIRE Knowledge Exchange Platform. Please note that all contact details mentioned in technology longlist are collected from the public domain/respective company websites.			
Audience	Indian industry stakeholders looking for decarbonisation and industrial energy efficiency solutions and best practice			
No.	Company Name	Category	Relevant Sector	Technology/Best Practice
1	Innoval	Technology/solution provider	Aluminium	Range of consulting and technical advisory services to improve rolling and finishing operations
2	Mechatherm International	Technology/solution provider	Aluminium	Casting, heat treatment, recycling, and automation solutions
3	Alumetron	Technology/solution provider	Aluminium	Fiberglass technologies and chemical solutions for anodizing, powder coating industry
4	Aluk	Technology/solution provider	Aluminium	Aluminium salt slag recycling solution
5	Verdax	Technology/solution provider	Aluminium	Carbon Capture, Utilisation, and Storage (CCUS) technology
6	LYSIS	Technology/solution provider	Aluminium	Carbon-free smelting technology
7	Eni Group	Manufacturer with best practice	Aluminium	Best practice on inert anode technology projects
8	Alumina	Manufacturer with best practice	Aluminium	Best practice on recycling and casting facility for green aluminium production
9	Bridgforth Aluminium	Manufacturer with best practice	Aluminium	Best practice on low energy consumption and low carbon footprint for aluminium casting
10	Hydro Aluminium UK Ltd	Manufacturer with best practice	Aluminium	Best practice on footprint reduction by increased use of post-consumer scrap, bauxite & alumina decarbonisation, CCUS technology, and sourcing of low-carbon electricity
11	Novelis	Manufacturer with best practice	Aluminium	Best practice on low carbon-intensive way to produce flat-rolled aluminium products
12	Alchemie Technologies	Technology/solution provider	Textile	Waterless smart dyeing and digital finishing technology

Technology Longlist

- **Purpose:** This technology longlist captures decarbonisation and industrial energy efficiency solution providers* (50+) from the UK and international markets that have deployment potential and/or interest in the Indian industrial sectors.
- **The technology longlist focuses on 5 broad areas:** a) Aluminium, b) Textile, c) Iron and Steel, d) Cement, and e) Cross-cutting technologies with information on solution providers, their value proposition, geographic focus, suitability for the Indian market, and technology maturity level etc.
- **Following are a few key examples of technology and solutions**
 - **Aluminum - Casting, heat treatment, recycling, and automation solutions - Mechatherm International**
 - **Textile - Waterless smart dyeing and digital finishing technology - Alchemie Technologies**
 - **Iron and Steel - Decarbonisation of Integrated and EAF Steelmaking Plants – Sustain Steel**
 - **Cement – Modular kinetic drying technology for drying and upgrading bulk-solid materials – Coomtech**
 - **Cross Sector - Carbon Capture, Utilisation, and Storage (CCUS) technology – Carbon Clean, Carbon Re**

Deployment Discussions

- **Webinar/ virtual deployment session on waterless smart dyeing and finishing technology offered by Alchemie for sustainable textile dyeing process. 32+ participants from various textile industries**
- **Webinar/ virtual deployment session on opportunities for deployment of AI-based solution to reduce energy consumption and carbon emissions in the Cement sector carbon Re. 64+ Participants from the cement sector**
- **Facilitated in-person one-to-one partnership discussions between discussion between senior officials of Alchemie and Arvind Ltd. Partnership and follow-up discussions in process.**
- **Facilitated a deployment discussion between senior officials of Arvind Ltd. India and LAT Water – Partnership discussions in process. Additionally, LAT Water discussions with DCM Shriram Rayons and the Aditya Birla group to explore potential partnerships for technology deployment.**
- **Facilitated deployment support to UK companies – Innoval, Pilio, MRI eSight, Carbon Upcycling, Carbon Clean, Carbon8, Centrica, Coomtech, Smartia etc.**



Major Outcomes of IE02 Work Package

1

Deployment toolkit for UK/international technology and solution providers interested in entering Indian Industrial sectors

50+

Technology longlist of 50+ UK/ International companies that have deployment potential and/or interest in the Indian industrial sectors.

2

Follow-up webinars/ virtual deployment sessions for the Textile (Alchemie's waterless smart dyeing and finishing) & Cement sectors (Carbon Re AI-based solution) with 96+ participants and follow-up discussions



IE01a- Technical Assistance for Operations And Maintenance of IDEEKSHA Platform

Objectives of IE01a WP under ASPIRE Programme

Extend IDEEKSHA Platform support to 4 new energy intensive sectors

Organisation of Capacity building workshops and study tours for 4 new sectors

Preparation of Database/ Repository of IEED Technology/Solutions Providers for 4 new sectors



After consultation with BEE, selected 4 new sectors for IE01a WP are:

2

- **Pulp & Paper**
- **Chlor-Alkali**

(Industrial sectors from the remaining 4 sectors **currently covered under PAT scheme and IDEEKSHA platform**)

2


- **Sugar**
- **Tyre Manufacturers**


(Industrial sectors from the new sectors which are **to be included under the PAT scheme** as per Ministry of Power's notification dated 6th June 2023)

Four Sectoral Workshop under IE01a (1/2)

	Pulp & Paper Workshop	Chlor Alkali Workshop
Venue & Date	Amritsar, Punjab February 13, 2024	Dahej, Gujarat February 27, 2024
No. of Participants	40+	70+
IEED Initiatives identified in Workshop	<ul style="list-style-type: none"> Utilising Biomass residues for energy (fuel switch) Emission reduction through logistic optimization – Raw material, vendor selection, digitalisation, etc. Use of renewable energy (biogas, solar, wind, hydrogen) Implementing process integration systems 	<ul style="list-style-type: none"> Harnessing hydrogen for various applications. Integrating energy management systems, IoT technologies, and digitalisation. Implementing bipolar membrane electrolyzers for enhanced efficiency.
IEED technologies/ solutions – interest expressed by industries	<ul style="list-style-type: none"> Waste heat recovery and utilisation output Low carbon technologies Advanced electrolysis technology and process Recycling technology 	<ul style="list-style-type: none"> Waste heat recovery and utilisation output Energy, data management, and reporting Advanced electrolysis technology and process Recycling technology
		
	Group Photograph from Pulp & Paper Workshop	Group Photograph from Chlor Alkali Workshop

Four Sectoral Workshop under IE01a (2/2)

	Sugar Workshop
Venue & Date	Lucknow, Uttar Pradesh March 21, 2024
No. of Participants	50+
IEED Initiatives identified in Workshop	<ul style="list-style-type: none">• Implementing energy efficient equipments• Switching to green fuel options• Integration of AI and IoT based technologies• Adopting wastewater Treatment solutions• Implementing waster heat recovery system
IEED technologies/ solutions – interest expressed by industries	<ul style="list-style-type: none">• Waste heat recovery and utilisation output• Energy, data management and reporting• Advanced electrolysis technology and process• Recycling technology• Heat Treatment Technology• Low carbon technologies
<div><div> UK Government</div><div> iDeeksha</div><div> Bureau of Energy Efficiency Ministry of Power, Government of India</div></div> <p>Accelerating Smart Power and Renewable Energy in India (ASPIRE)</p> <p>SECTORAL WORKSHOP ON BEST PRACTICES IN ENERGY EFFICIENCY IN SUGAR SECTOR <i>A PATH FOR DECARBONISATION</i></p> 	
Group Photograph from Sugar Workshop	

	Tyre Workshop
Venue & Date	EMC Thiruvananthapuram, Kerala August 7, 2024
No. of Participants	60+
IEED Initiatives identified in Workshop	<ul style="list-style-type: none">• Implementing digitalised air compressed systems in tyre manufacturing• Renewable energy substitution• Conversion of waste heat to energy• Recycling of tyres
IEED technologies/ solutions – interest expressed by industries	<ul style="list-style-type: none">• Waste heat recovery and utilisation output• Energy, data management, and reporting• Recycling technology• Low carbon technologies• Heat Treatment Technology
	
Group Photograph from Tyre Workshop	

Three Study Trips under IE01a

Pulp & Paper Study Trip

Venue & Date
Khanna Paper Mills Limited, Amritsar,
Punjab February 14, 2024

No. of Participants
30+

- IEED measures adopted by the plant**
- Efficiency Improvement of 14 MW Turbine by overhauling
 - Replacement of 17.5 MW Steam Turbine Generator (STG) with 23.3 MW
 - Generate energy by using sludge as a fuel for boilers after mixing it with coal.
 - Increase the dryness of paper waste sludge from 50% to 75% to consume in the boilers as a fuel.
 - Safely disposing the plastic waste and getting gains from it by producing energy



Group Photograph from Pulp & Paper Study Trip

Chlor Alkali Study Trip

Venue & Date
Gujarat Alkalies and Chemical Limited, Dahej,
Gujarat February 28, 2024

No. of Participants
20+

- Real-time monitoring for efficient electrolysis optimisation.
- Chlorine (Cl₂) Tonner Temperature Monitoring & Tracking.
- Flameproof IIC Static Earthing enhances H₂ bottling safety with modern earthing systems.
- Energy Saving Installations includes Light Emitting Diode (LED) lights, efficient motors, Variable Frequency Drive (VFD) drives, and relays.
- Installed 3300 Kilo Litres per Day (KLD) Wastewater Treatment Plant.



Group Photograph from Chlor Alkali Study Trip

Sugar Study Trip

Venue & Date
Balarampur Chini Mills Limited, Haidergarh,
Uttar Pradesh March 22, 2024

No. of Participants
30+

- Centralized Distributed Control System (DCS) for power plant operations
- Electrostatic Precipitators (ESPs) and bag filters for air pollution control
- Variable Frequency Drives (VFDs) for enhanced energy efficiency and energy savings
- Effluent Treatment Plant (ETP) with Lamella clarifiers and advanced Sewage Treatment Plant (STP) configurations
- Improving steam economy in Boiler house by Falling Film Evaporator (FFE)



Group Photograph from Sugar Study Trip

Major Outcomes of IE01a Work Package

12

International IEED companies showcased their technology/ solution during sectoral workshops in 4 energy intensive industrial sectors

240+

Capacity building of 240+ stakeholders (including 45 women) from various energy intensive industrial sectors.

2

Newsletters covering international case studies and best practices in IEED technologies/ solutions developed and disseminated.

1

Technical Compendium for 4 sectors – Pulp & Paper, Chlor-Alkali, Sugar & Tyre.



IE03- Energy Efficiency and Decarbonisation Strategy for Indian Aluminium Industry

Objective and activities of IE03 WP

Objective

To develop an energy efficiency and decarbonisation strategy for Indian Aluminium sector with key focus on alumina refining, smelting and integrated plants.

Major Activities

01

Assessment of energy consumption & emissions in Indian Aluminium sector

- Data collection & analysis of energy consumption in the Indian Aluminium sector
- Analyse emission patterns in different stages of the Aluminium production (scope 1)

02

Stakeholder Consultations

- Develop a questionnaire to gather inputs and insights from stakeholders
- Conduct stakeholder consultations with representatives from aluminum industry

03

Benchmarking of Indian Aluminium industries

- Identify key metrics for benchmarking of Indian Aluminium companies and 5 global peers
- Comparative assessment of industries in Indian Aluminium sector with global peers (incl. from UK) to identify leading practices and technologies

04

Assessment of expected energy consumption in Aluminium sector in medium to long term basis

- Identify measures/ interventions required to improve energy intensity and enable decarbonisation of Indian aluminum industry

05

Identification of decarbonisation technologies and cost benefit assessment

- Identify decarbonisation technologies for Indian Aluminum industry to enable competitiveness in view of the CBAM
- Conduct preliminary CBA of 2-3 such decarbonisation technologies

06

Preparation of EE & Decarbonisation Strategy

- Preparation of the draft and final report on EE & decarbonisation strategy
- Organise workshop for dissemination of the report



Thank You