

Getting EAF's to zero emissions whilst creating new revenue opportunities

Agenda

Why EAF (intro)

EAF emissions source

Decarbonization of electricity

What about lime?

Revenue opportunities

Personal Bio / research group





Why EAF

- Steel industry generates 7% of CO2 emissions per year (IEA 2020)
- EAF only 8% CO2 of steel and 28% production (400 kg CO2 /ton steel)
- EU 55% reduction 2030 and net zero 2050





Julian Allwood, Cyrille Dunant. Use-less group. University of Cambridge.

EAF energy consumption / emissions





Hay, T., Visuri, V. V., Aula, M., & Echterhof, T. (2021). A Review of Mathematical Process Models for the Electric Arc Furnace Process. In *Steel Research International* (Vol. 92, Issue 3). Wiley-VCH Verlag.

EAF energy consumption / emissions





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What about lime





Slag valorisation

Modifying flux composition, through lime content and other sources of calcium, produces cementitious slags, **without** modifying steel processing in the EAF.

The produced **slags** can be used directly as replacements of **cement** for concrete.



Challenges for EAF builders and owners

- New design of EAF needs to consider slag as a product
- Optimization of steel AND slag production
- Possibility to have a continued operation



EAF decarbonization and slag valuation research

• Cambridge Electric Cement has proven that modified fluxes in electric furnaces produces cement-like slags.

CAMBRIDGE ELECTRIC CEMENT

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Thank you