









Accelerating Smart Power and Renewable Energy in India (ASPIRE)

IE01 – REJUVENATION OF KNOWLEDGE EXCHANGE PLATFORM

IE02 – INDUSTRIAL EE AND DECARBONISATION KNOWLEDGE AND TECHNOLOGY PARTNERSHIP

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Programme Introduction & Architecture



IE01- Rejuvenation of Knowledge Exchange Platform

Background

- As per BEE's National Strategy Plan, India's energy savings and emissions reduction potential till 2031 is estimated to be **87** Mtoe and **438** MT of CO2 (mtCO2) respectively.
- Industrial sector (including MSMEs) offers the highest potential i.e., ~ 55% of the total energy savings and ~42% of total emissions reduction potential of the country.
- With seven PAT Cycles rolled out, energy intensive industries have already adopted various low hanging EE measures to achieve energy saving targets.
- Next set of opportunities for incremental Industrial Energy Efficiency and Decarbonization (IEED) require adoption of new and emerging low-carbon technologies and solutions.
- Consultations with various stakeholders highlighted lack of access/ information of various technologies and their providers as one of the key barriers to adoption of new IEED technologies/ solutions.
- In view of the above, a knowledge sharing platform titled 'iDEEKSHA' (Industrial Decarbonization and EE Knowledge Sharing Platform) has been developed under the Accelerating Smart Power and Renewable Energy (ASPIRE) Technical Assistance Program in joint collaboration with BEE.

About IDEEKSHA

 IDEEKSHA will serve as one stop shop for all energy efficiency and decarbonization needs of Indian energy intensive industries.



Fig: iDEEKSHA - Knowledge Sharing Platform

Key Features of IDEEKSHA



IDEEKSHA Portal





https://www.ideeksha.in/

Launch of IDEEKSHA Portal and Newsletter



Launch of IDEEKSHA Portal, First Newsletter and Flyer

by Mr. R.K. Singh, Hon'ble Cabinet Minister (Power, New & Renewable Energy) on March 01, 2023

Three Sectoral Workshops under IDEEKSHA

Best Practices in Energy Efficiency and Decarbonisation in Aluminium Sector – A Path for Decarbonisation	Best Practices in Energy Efficiency and Decarbonisation in Textile Sector – A Path for Decarbonisation	Best Practices in Energy Efficiency and Decarbonisation in Cement Sector – A Path for Decarbonisation
Aditya Aluminium, Lapanga, Odisha / Nov 21, 2022	Raymond Limited, Chhindwara, MP / Dec 08, 2022	Radisson Hotel, Udaipur, Rajasthan / Mar 14, 2023
100+ participants from India and UK participated in the workshop	70+ participants from India and UK participated in the workshop	80+ participants from India and UK participated in the workshop
ThreeTechnicalSessionscovering16presentations(2presentationsfromUKTechnology & SolutionsProviders)	Three Technical Sessions covering 20 presentations (6 presentations from UK Technology & Solutions Providers)	FourTechnicalSessionscovering18presentations(7presentationsfromUKTechnology & SolutionsProviders)
 The workshop helped in identifying three priority areas for the abatement of aluminium sector emissions: Decarbonisation of electricity consumption (60% emission) Decarbonisation of direct emissions from aluminium processing (25% emissions) Recycling of aluminium scrap through improved sorting methods and resource efficiency (together offer the potential to abate 15% of the sector's emissions) 	 Decarbonisation of the textile industry can be accelerated through adoption of the following measures/Technologies: Adoption of renewable energy for majority of electricity consumption Al-based water, energy, and steam management systems Deploy waste heat recovery systems across different processes Waterless/ chemical-free dyeing technologies 	 The workshop effectively showcased following innovative technologies that improve IEED measures: CCU technology applications Low energy drying for cement and mineral products Next frontier of circular materials including supplementary cementing materials Delta zero cement, IoT/AI based platform for cement production Novel technology for carbon sequestration within concrete
 Indian corporate have shown interest in following IEED technologies: Techniques and technologies for enhanced waste heat recovery, especially from Kilns Future of power plants including hydrogen fuel based Advanced energy management systems 	 Large Indian corporates have shown keen interest in implementation of following UK technologies: Alchemie Technology, 'Endeavour' (waterless low-energy textile dyeing) and 'Novera' (energy saving non-contact finishing) that offer significant potential for reducing water and energy consumption Centrica, UK's IoT 4.0 real-time machine-level energy management system (driven by wireless sensors & advanced analytics) to improve operating margins and drive sustainability 	 Indian corporations have demonstrated a keen interest in the following IEED technologies: Techniques and technologies for enhanced waste heat recovery CCUS Technology Advanced energy management systems Recycling technologies and processes

Three Study Tours under IDEEKSHA

Study Tour of Aditya Aluminium Plant, Lapanga, Odisha	Study Tour Raymond Textile Plant, Chhindwara, Madhya Pradesh	Study Tour Udaipur Cement Works Limited (UCWL), Udaipur, Rajasthan
Aditya Aluminium, Lapanga, Odisha / Nov 21, 2022	Raymond Limited, Chhindwara, MP / Dec 08, 2022	Udaipur Cement Works Limited, Udaipur, Rajasthan / Mar 15, 2023
50+ participants from Indian industry stakeholders visited the plant	50+ participants from Indian industry stakeholders visited the plant	40+ participants from Indian industry stakeholders visited the plant
 Visited the following key areas of the plant: Pot Room Captive Power Plant Smelting Plant 	 Visited the following key areas of the plant to understand various IEED measures implemented: Waste Heat Recovery Recombing Room Worsted Spinning Room Mending Room Singeing Room 	 Visited the following key areas of the plant to understand various IEED measures implemented: Solar PV Park – Phase I (7.6 MW) & Phase II (3.5 MW) Floating Solar PV plant installed at UCWL mines. Cement Control Room
 Aditya Aluminium has adopted the following IT-based technologies: Leveraging the power of Energy Analytics Platform, integrated with Power BI with AI, to harness the full potential of their data and drive meaningful insights. Use of Copper Insert Collector Bar / Cathode (CuCB) 	 Raymond Limited has adopted the following IT-based technologies: IoT & Digitalisation based solutions for effective monitoring of machine-level parameters including energy monitoring & analytics and auto WhatsApp reports to concerned officials Use of efficient aerodynamic fans and installation of Active Harmonic Filter 	 UCWL has adopted the following IT-based emerging technologies: IoT sensors for real-time condition monitoring of equipments. AI-based "Advanced Process Control Suite" for kiln & mills optimization Tracking of Vehicles by Ultra High Frequency Online Particle Size Distribution system for mills
 The upcoming green projects at Aditya Aluminium: 100 MW green energy in power portfolio by 2024 Dual firing arrangement in one boiler – 50% gas and 50% coal firing by 2024 10 MW floating solar installation by 2023 	 Key IEED measures adopted by Raymond Ltd.: Implemented Waste Heat Recovery systems in various processes Implemented Advanced Compressed Air System with a feature of Air Pressure Band Separation Use of Rice Husk in boiler and thermopac along with upgradation of old thermic fluid heaters with Auto Fuel Draught System 	 UCWL has a target to be carbon neutral by 2040 by: Improving blended cement by 20% (CO2 reduction by 160 kg) Increasing RE and EE in the total energy mix (CO2 reduction by 30 kg) Increasing use of AFR (Alternate Fuel Resources) & reducing coal by 15% (CO2 reduction by 45%)

IE02- Industrial Energy Efficiency and Decarbonization Knowledge and Technology Partnerships

Background and Major Activities

- With multiple PAT Cycles, many low hanging EE opportunities have been exploited.
- The next set of opportunities require the deployment of new technologies, through new approaches, investment and partnerships.
- Over the past decade, experience from the UK has found that further progress on IEED requires targeted handholding and deployment-focused interventions supporting increased deployment of established and proven solutions.
- Under this work package, the activities will catalyse the partnerships, investments and collaborations needed to accelerate this next phase of IEED solutions within key Indian industries, which would improve new technology acceptance, build confidence, supply chain development and de-risk investment.

Report on key technology deployment opportunities and pathways for UK and international EE technology and solution providers

Deployment toolkit for UK/international technology providers

Preparation of customised industrial EE solution longlist of pre-screened providers

Development of pipelines of partnership opportunities and provide deployment support

